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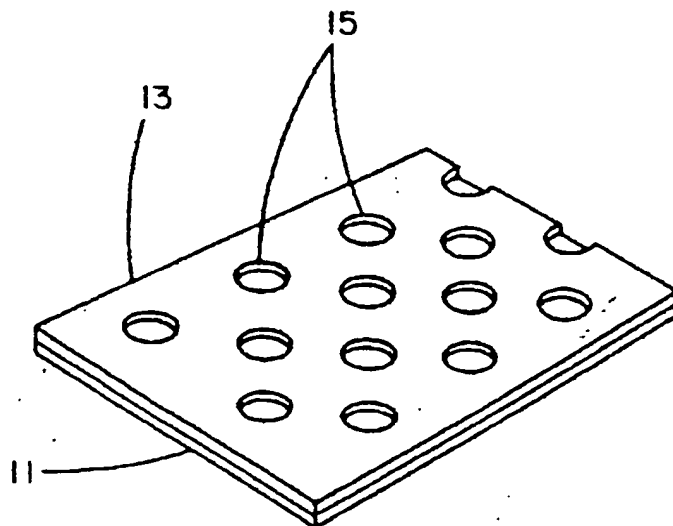
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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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International Application Number: PCT/US93/05775 International Filing Date: 16 June 1993 (16.06.93) Priority Data: 08/019,394 18 February 1993 (18.02.93) US Applicant: W.L. GORE & ASSOCIATES, INC. [US/US]; 551 Paper Mill Road, P.O. Box 9206, Newark, DE 19714 (US). Inventors: KRANZLER, Thane, L.; 2650 N. Nelson Drive, Flagstaff, AZ 86001 (US). MCDONALD, Michael, L.; 6050 Townsend Winona Road, Flagstaff, AZ 86004 (US). Agents: SAMUELS, Gary, A. et al.; W.L. Gore & Associates, Inc., 551 Paper Mill Road, P.O. Box 9206, Newark, DE 19714 (US).	(81) Designated States: CA, DE, GB, JP, SE, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published With international search report.	

Title: A LAMINATED PATCH TISSUE REPAIR SHEET MATERIAL



Abstract

A sheet of implantable patch tissue repair material having the form of a layer of porous polytetrafluoroethylene sheet material laminated layer of mesh-type sheet material having a multiplicity of openings through the mesh-type sheet material, said openings having a mean inner diameter of about 0.1 mm. The inventive patch tissue repair material offers good strength characteristics, good biocompatibility, no retention, and flexibility.

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A Laminated Patch Tissue Repair Sheet Material

FIELD OF THE INVENTION

This invention relates to the field of implantable sheet materials useful for the repair of living tissue and particularly for hernia repairs.

BACKGROUND OF THE INVENTION

Implantable sheet materials for tissue repair are well known. Tissue defects commonly repaired with these materials include wounds of the abdominal wall and in particular hernia repairs. Wounds of the chest wall, diaphragm and other weaknesses of the musculoaponeurotic tissues are also repaired with these materials.

There are two fundamental types of sheet materials that are most predominantly used. The first type is a mesh material having a multiplicity of openings through the material, such as Marlex® Mesh available from C. R. Bard, Inc., Billerica, MA. This is an open mesh knitted from polypropylene monofilament of about 0.17 mm diameter and having openings of about 0.54 mm diameter. These mesh materials offer good suture retention, good mechanical strength, and allow tissue to grow through the mesh openings.

An alternative type of implantable sheet material for tissue repair is GORE-TEX® Soft Tissue Patch made from porous expanded polytetrafluoroethylene, available from W. L. Gore & Associates, Inc., Flagstaff, AZ in 1.0 and 2.0 mm thicknesses. This is a porous sheet material that does not contain large, macroporous holes in the fashion of a mesh. Because there are no large holes for tissue to grow through and around, this material is useful when it is desirable to minimize the risk of tissue adhesion.

SUMMARY OF THE INVENTION

The present invention is a sheet of implantable patch tissue repair material comprising a layer of porous polytetrafluoroethylene sheet material laminated to a layer of mesh-type sheet material having a multiplicity of macroporous openings through the mesh-type sheet material, said openings having a mean minimum diameter of about 0.1 mm. The inventive patch tissue repair material offers good strength characteristics, good biocompatibility, suture retention, and flexibility.

The term laminated is used herein to describe the bonding together of two layers of material in any fashion that prevents subsequent separation of the layers during ordinary use. Macroporous openings are herein considered to be openings visible to the human eye without magnification, and visibly open through the thickness of the layer through which the openings have been formed. Microporous openings require the use of magnification to make them visible to the human eye.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 describes a perspective view of the laminated patch tissue repair sheet material of the present invention.
Figure 2 describes a cross section of the laminated patch tissue repair sheet material of the present invention.

DETAILED DESCRIPTION OF THE INVENTION

Figure 1 shows a perspective view of the laminated patch tissue repair sheet material of the present invention having a layer 11 of porous PTFE laminated to a layer 13 of mesh-type sheet material having a multiplicity of openings through the mesh-type sheet material. Figure 2 describes a cross section of the laminated patch tissue repair sheet material.

The openings through the mesh-type sheet material should be of at least about 0.1 mm diameter. The general shape of the opening is not believed to be of any biological importance and can therefore be round, elliptical, triangular, square, rectangular, hexagonal, etc.

5 For non-circular openings having a length or long diameter and a width or short diameter, the term minimum diameter is defined herein as the maximum dimension, measured substantially parallel to the surface of the sheet material, that describes the width or short diameter of the non-circular opening. The minimum diameter is to be measured with the
10 sample in a relaxed state with no deforming force. The mean minimum diameter is determined by randomly selecting a sample area containing at least 10 macroscopic openings, locating and measuring the minimum diameter of the ten largest openings within that area and calculating the mean diameter of those ten openings. If it is not possible to
15 obtain a sample containing at least ten openings, then all openings within the area of the largest sample obtainable should be included in the calculation of the mean value.

The layer 13 of the mesh-type sheet material may be any suitable biocompatible material including polypropylene, polyethylene
20 terephthalate, PTFE or microporous PTFE. The mesh-type sheet material may be in the form of a sheet from which the openings 15 have been cut or otherwise formed, or alternatively may be an open fabric such as a knit or a weave having a multiplicity of openings formed by widely spaced strands of the fabric.

25 The layer 11 of microporous PTFE is preferably microporous expanded PTFE made according to the teachings of U. S. Patents 3,953,566 and 4,187,390. This material has a microstructure of nodes interconnected by fibrils. It may also be made according to U.S. Patents 4,482,516 and 4,598,011 if a high strength material with a
30 coarse microstructure is desired. Layer 11 may optionally be made as a laminate of multiple layers as taught by U.S. Patents 4,385,093 and 4,478,665.

Layers 11 and 13 may be laminated by at least two different methods. First, adhesives may be used to adhere the two layers. One
35 such suitable adhesive is Silastic® Medical Adhesive Silicone Type A (Catalog no. 891) from Dow Corning, Midland, MI. A thermoplastic

adhesive such as Teflon FEP 120 Aqueous Dispersion from E. I. DuPont de Nemours, Wilmington, DE may be used. A coating of the FEP dispersion is applied to the side of the mesh-type layer 13 which is intended to be adhered to the porous PTFE layer 11. The two layers
5 are then adhered by the application of heat and pressure (as for example applied by opposing rollers) with enough heat applied to cause melting of the Teflon FEP 120 Dispersion, about 290°C.

Alternatively, layers 11 and 13 may be laminated by the use of heat and pressure without the use of an additional adhesive. This has
10 been found to be the preferred method when the mesh-type layer 13 of a material having a lower melting point than that of the porous PTFE layer 11. For example, when a layer 13 of mesh-type polypropylene is used, it was found that heating the polypropylene layer to about 180°C, which is in excess of the melting point of polypropylene, while
15 simultaneously applying pressure in a direction perpendicular to the planes of layers 11 and 13 resulted in good adhesion between the two layers.

It was also found possible to form both layers 11 and 13 from porous expanded PTFE sheet materials. A sheet of 1 mm thick GORE-TEX
20 Soft Tissue Patch material of about 6 cm x 6 cm, was used for the mesh layer 13 by forming holes 15 through the layer 13 by using a round punch of about 3 mm diameter. The holes were spaced about 1.2 cm apart. Layer 13 was then laminated with the use of heat and pressure to a second layer 11 of GORE-TEX Soft Tissue Patch material wherein
25 layer 11 contained no holes. Lamination was accomplished by placing layers 11 and 13 between two plates heated to 380°C and applying about 1.3 kg/cm² pressure to the two layers. The heated plates were allowed to cool to about 300°C while the pressure was maintained. At the end of this time the pressure was released and the two laminated layers 11
30 and 13 of porous expanded PTFE were removed. Laminated layers 11 and 13 were found to be well adhered in that repeated flexing of the laminated layers showed no inclination of the layers to separate.

We Claim:

1. A sheet of implantable patch tissue repair material comprising a layer of porous polytetrafluoroethylene sheet material laminated to a layer of mesh-type sheet material having a multiplicity of openings through the mesh-type sheet material, said openings having a mean minimum diameter of about 0.1 mm.
2. A sheet of implantable patch tissue repair material according to claim 1 having a mean minimum diameter of about 0.2 mm.
3. A sheet of implantable patch tissue repair material according to claim 1 having a mean minimum diameter of about 0.4 mm.
4. A sheet of implantable patch tissue repair material according to claim 1 having a mean minimum diameter of about 0.6 mm.
5. A sheet of implantable patch tissue repair material according to claim 1 wherein the mesh-type sheet material is comprised of polypropylene.
6. A sheet of implantable patch tissue repair material according to claim 1 wherein the mesh-type sheet material is comprised of polyethylene terephthalate.
7. A sheet of implantable patch tissue repair material according to claim 1 wherein the mesh-type sheet material is comprised of polytetrafluoroethylene.
8. A sheet of implantable patch tissue repair material according to claim 7 wherein the polytetrafluoroethylene is porous polytetrafluoroethylene.
9. A sheet of implantable patch tissue repair material according to claim 1 wherein the layer of porous polytetrafluoroethylene comprises porous expanded polytetrafluoroethylene having a microstructure of nodes interconnected by fibrils.
10. A sheet of implantable patch tissue repair material according to claim 9 wherein the mesh-type sheet material is comprised of polypropylene.
11. A sheet of implantable patch tissue repair material according to claim 9 wherein the mesh-type sheet material is comprised of polytetrafluoroethylene.
12. A sheet of implantable patch tissue repair material according to claim 9 wherein the mesh-type sheet material is comprised of polyethylene terephthalate.

13. A sheet of implantable patch tissue repair material according to claim 11 wherein the polytetrafluoroethylene is porous polytetrafluoroethylene.
- 5 14. A sheet of implantable patch tissue repair material according to claim 1 wherein the layer of porous polytetrafluoroethylene is laminated to the layer of mesh-type sheet material by an adhesive.
- 15 15. A sheet of implantable patch tissue repair material according to claim 14 wherein the adhesive is silicone adhesive.
- 10 16. A sheet of implantable patch tissue repair material according to claim 14 wherein the adhesive is a fluoropolymer adhesive.
17. A sheet of implantable patch tissue repair material according to claim 14 wherein the adhesive is a fluorinated ethylene propylene adhesive.
- 15 18. A sheet of implantable patch tissue repair material according to claim 14 wherein the adhesive is a thermoplastic adhesive.
19. A sheet of implantable patch tissue repair material according to claim 1 wherein the layer of porous polytetrafluoroethylene is laminated to the layer of mesh-type sheet material by thermal
20 bonding.

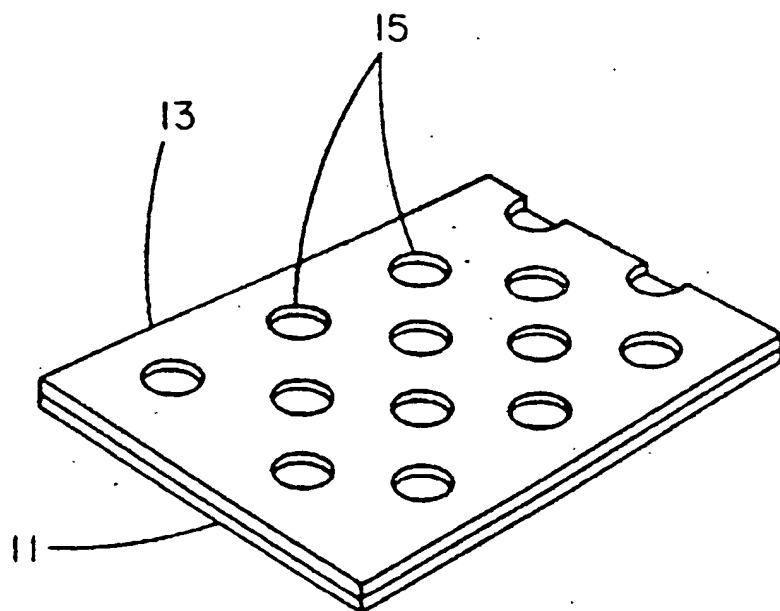


FIG. 1

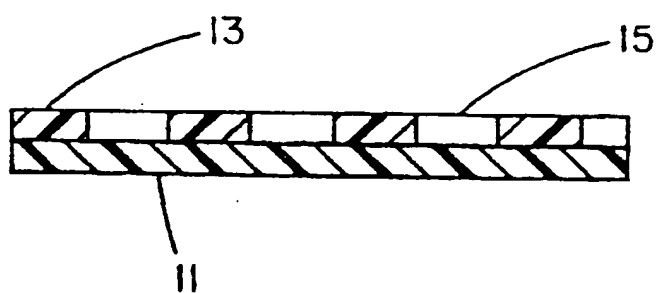


FIG. 2

INTERNATIONAL SEARCH REPORT

International Application No.

PCT/US 93/05775

I. CLASSIFICATION OF SUBJECT MATTER (If several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC		
Int.Cl. 5 A61L31/00; A61F2/00		
II. FIELDS SEARCHED		
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III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹		
Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
A	WO,A,9 210 218 (GORE) 25 June 1992	
A	US,A,3 124 136 (USHER F.C.) 10 March 1964	
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IV. CERTIFICATION		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
15 OCTOBER 1993	22 10. 93	
International Searching Authority	Signature of Authorized Officer	
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ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO.

US 9305775
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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO-A-9210218	25-06-92	EP-A- 0560934	22-09-93
US-A-3124136		None	

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